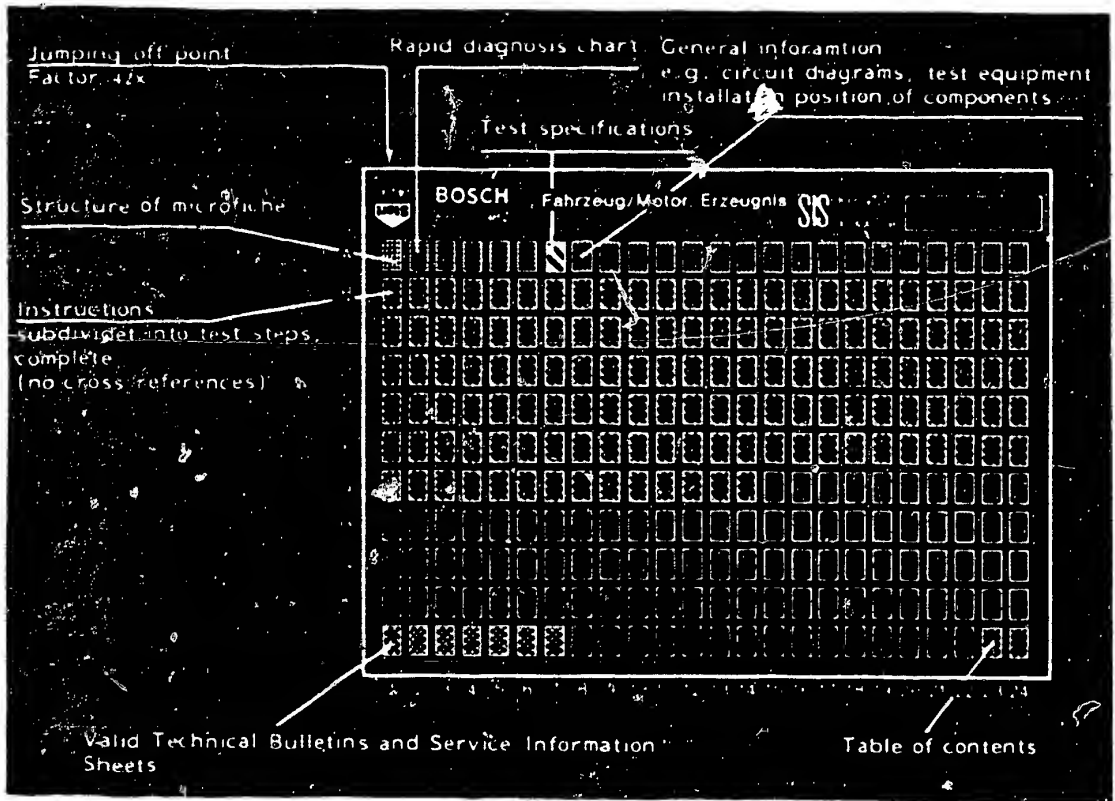


Structure of microfiche



1. Read from left to right

2. Title of microfiche (appears on each coordinate)

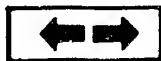
E 16	Product/assembly/test step	
	Vehicle/engine	

Coordinate

3. Limits of section



Beginning



Mid-section



End



One-page section

4. References to relevant test steps in test specifications; coordinate e.g. C6

C 6

A1

Repair and testing



1. Rapid diagnosis chart

The following rapid diagnosis chart makes it possible for the experienced expert to quickly check the electrical/electronic part of the ignition system using normal workshop test equipment.

The rapid diagnosis chart contains the following information:

- Customer complaint
- Cause of the trouble
- Test instructions (if no coordinate given on the right, further possibilities for testing are indicated).
- Coordinates for detailed trouble-shooting.

If detailed information and instructions on trouble-shooting are necessary, always proceed according to the trouble-shooting program starting on coordinate B 1.



Customer complaint (symptom of trouble)

- | | | | | | | | | | <u>Cause of trouble</u> | <u>Test instructions</u> | <u>Coordinates</u> |
|---|---|---|---|---|---|---|---|---|--------------------------------|---|--------------------|
| ● | ● | ● | ● | ● | ● | | ● | | Spark plugs defective | Assess using ignition oscillograms or remove spark plug and make visual examination. | - |
| ● | ● | ● | ● | ● | ● | ● | ● | ● | Ignition timing incorrect | See Autodata test specifications | - |
| ● | ● | ● | ● | ● | | | | | Shunt on secondary side | Assess ignition coil, ignition distributor, ignition harness and spark plug using ignition oscillogram or make visual examination. | - |
| ● | ● | ● | ● | ● | | | | | Open circuit on secondary side | Assess ignition coil, ignition distributor, ignition harness and spark plug using ignition oscillogram, or test for continuity using ohmmeter | - |
| ● | | | | | | | | | Open circuit on primary side | Test voltage supply to trigger box or test primary circuit | C 3 |
| ● | ● | ● | ● | ● | | | | | Ignition coil defective | Make visual examination, electrical test | B 5 |

Rapid diagnosis chart

Customer complaint (symptom of trouble)

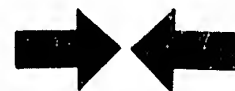
1. Starting motor operates, but engine fails to start
2. Rough idling
3. Poor throttle response
4. Engine lacks power
5. Misfiring
6. Fuel consumption too high
7. Engine pings when accelerating
8. Backfiring
9. Engine becomes too hot

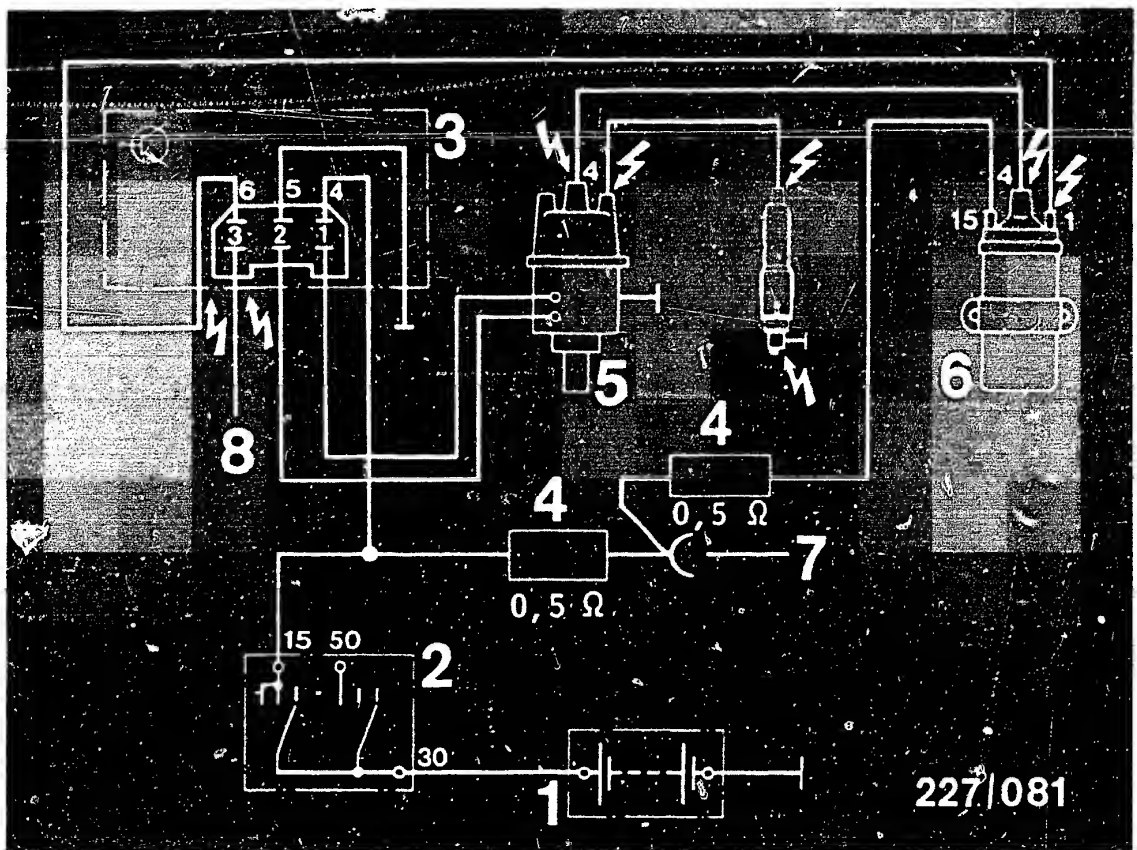
									Cause of trouble	Test instructions	Coordinates
		●	●	●	●				Interference-suppression resistors defective	Assess using ignition oscillogram or perform resistance measurement	-
	●	●	●		●	●	●	●	Centrifugal advance defective	See Autodata test specifications	-
		●	●		●	●		●	Vacuum advance defective	See Autodata test specifications	-
●									Trigger box defective	Test trigger box output stage, test primary voltage	B 3 B 15
●									Ignition distributor pickup system defective	Pick-up resistance, pick-up winding short-circuit to ground, check pick-up system for mechanical damage.	C 1
●	●	●	●	●					Engine-speed limiter defective	Test cut-out speed, or perform visual examination.	
●									Firing sequence incorrect	See Autodata test specifications	

2. Test Specifications

Ignition coil primary	1.0...1.7 Ω	B5
Ignition coil secondary	5.5...10.0 Ω	
Series resistor (resistance cable)	0.9...1.1 Ω	
Voltage drop	≥ 4.4 V	B7
Ignition coil with ignition on	at $U_B \geq 11$ V	
Voltage supply	max. 1.0 V	
Trigger box with ignition on	below U_B	
Dwell angle at $n = 1500 \pm 50 \text{ min}^{-1}$ $n = 5000 \pm 50 \text{ min}^{-1}$	28-54° (40-75%) 36-61° (50-85%)	B11
Trigger box output stages with ignition on	max. 2 V	B13
Primary voltage with engine idling	320...370 V	B15
Resistance of coil section	890...1570 Ω	C1
Ground connection of coil element	$R = \infty$	

See Autodata test specifications for setting values for ignition, idle speed, exhaust gas, valve play, etc.

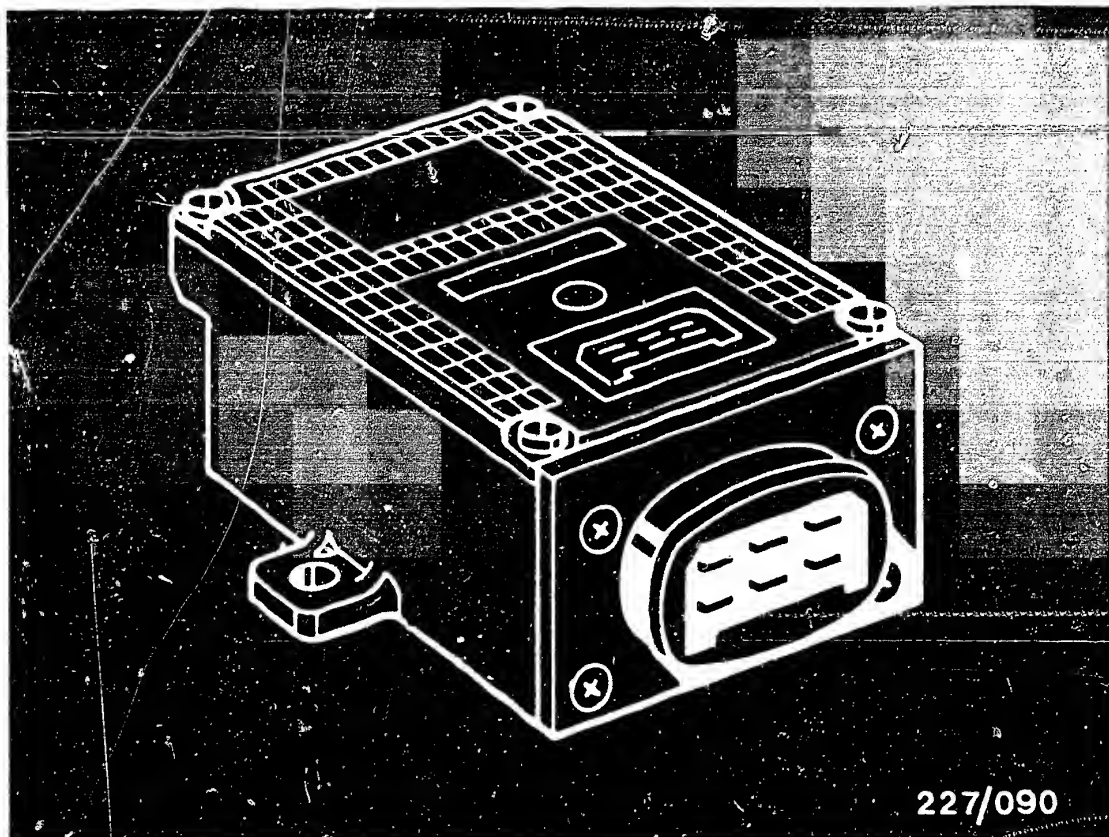




- | | |
|----------------------------------|------------------------------------|
| 1 = battery | 5 = ignition distributor |
| 2 = ignition and starting switch | 6 = ignition coil |
| 3 = trigger box | 7 = to starting motor terminal 15a |
| 4 = resistance cable | 6 = to tachometer |

⚡ = dangerous voltages (400 V - 25 kV)

3. Electrical terminal diagram



TCI-trigger box

4. Installation position of components

The trigger box is mounted in the engine compartment.



5. Necessary test equipment, aids

Motortester e.g.	MOT 002.00	0 684 000 200
Spark gap e.g. Ignition coil and condenser tester or Single spark gap	EFAW 106 A EF 1177/7	0 681 100 001 1 684 531 000
5 k Ω sleeve-type suppressor		0 356 500 001
Ohmmeter or e.g.	ETE 014.00 Pontavi Wh2	0 684 101 400 Commercially available
Voltmeter e.g.	ETE 014.00	0 684 101 400



6. Danger of accident on electronic ignition systems

Increased demands of modern engines on the ignition system combined with the desire for freedom of maintenance have recently led to electronic ignition systems being fitted as standard. Usually the ignition power of electronic systems (of almost all manufacturers) is higher than that of conventional systems, and there are signs of further increases in power. Electronic ignition systems thus reach a power range which can be highly dangerous if live parts or terminals are touched (both on the primary as well as the secondary sides).

In this connection we should like to point out that the VDE regulations, in particular VDE 0104/7.67 and/or the respective national regulations must be followed when testing or working on the ignition system.

The ignition should always be switched off when working on the ignition system (switch off ignition or voltage source). Such work includes:

- Connecting of engine test equipment (timing light, dwell-tach tester, ignition oscilloscope, etc.).
- Replacing parts of the ignition system (spark plug, ignition coil, ignition distributor, H.T. ignition cable, etc.).



If, while testing the ignition system or during adjustment work on the engine (e.g. carburettor), it becomes necessary to switch on the ignition (switch on ignition or voltage source), the above-mentioned dangerous voltages occur over the entire system.

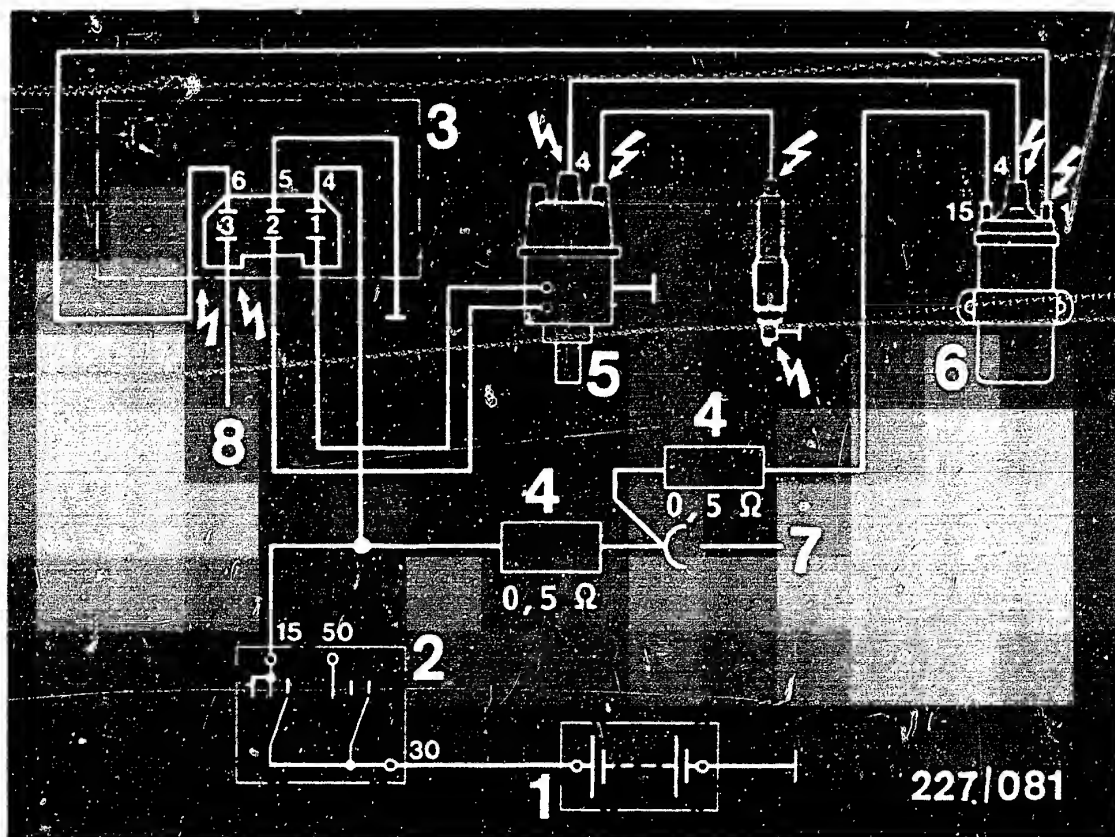
The danger of accident exists, therefore, not only on the individual assemblies of the ignition system (e.g. ignition distributor, ignition coil, trigger box, ignition harness), but also on the wiring harness (e.g. tachometer connection, diagnostic plug), at plug-in connections and test equipment.

A12

Danger of accident

Audi 100 77 →





- | | |
|----------------------------------|------------------------------------|
| 1 = battery | 5 = ignition distributor |
| 2 = ignition and starting switch | 6 = ignition coil |
| 3 = trigger box | 7 = to starting motor terminal 15a |
| 4 = resistance cable | 8 = to tachometer |

⚡ = dangerous voltages (400 V - 25 kV)

Electrical terminal diagram

The dangerous locations are marked with danger arrows taking the example of the terminal diagram of an electronic ignition system.



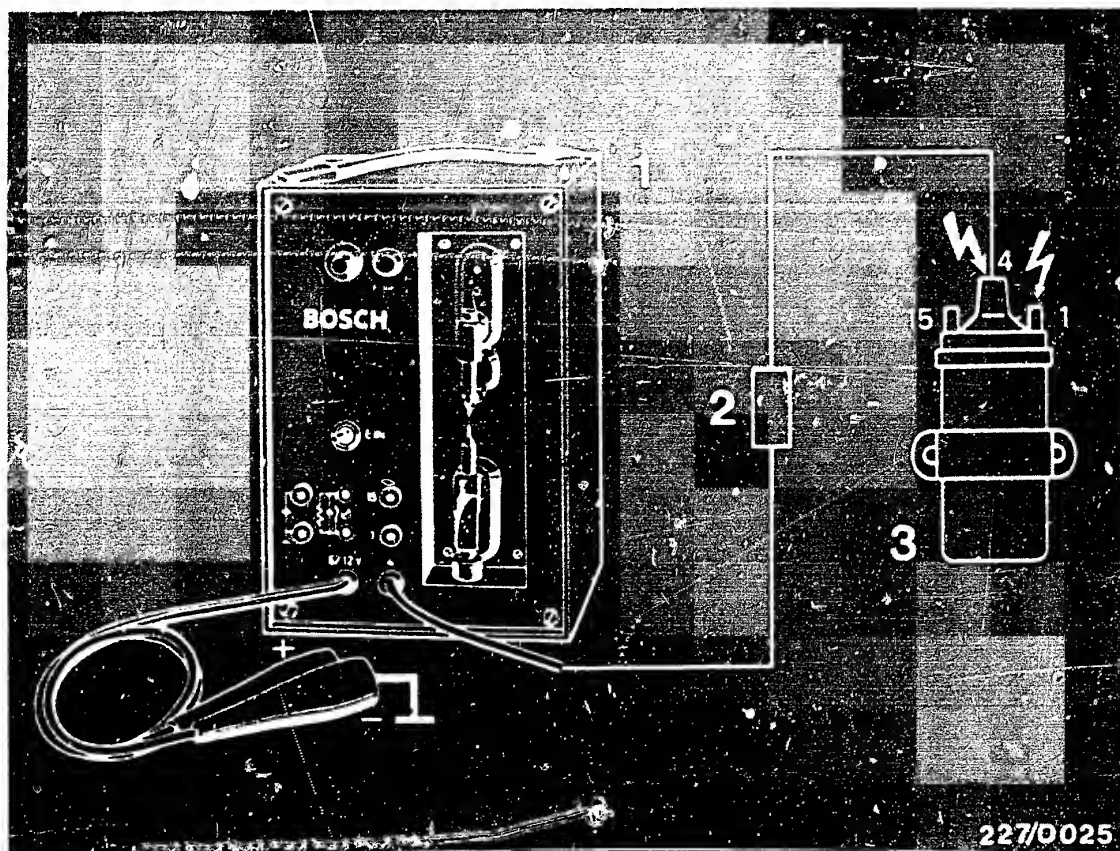
7. Important vehicle information

- During the compression test, either pull off the trigger-box plug or firmly connect terminal 4 of the ignition coil to ground using an extra cable (dangerous voltages, insulation damage at ignition coil, ignition distributor or ignition harness).

Note: The extra cable must be suppressed with at least 2 k Ω , e.g. with the interference suppression sleeve (5 k Ω) 0 356 500 001.

- Resistance measurements must only be performed with the ignition switched off or with the battery disconnected (measuring instrument defective).
- In order to prevent the trigger box from being irreparably damaged, the secondary side of the ignition system must have at least 2 k Ω interference suppression.





- 1 = Spark gap
- 2 = 5 kΩ sleeve-type suppressor
- 3 = Ignition coil

⚡ = Dangerous voltages (400 V - 25 kV)

- In order to prevent the trigger box from being irreparably damaged, when using a spark gap, an interference-suppression resistor of at least 2 kΩ must be connected between the spark gap and ignition coil terminal 4, e.g. sleeve-type suppressor (5 kΩ) 0 356 500 001.
- In the case of ignition distributors with engine-speed limitation the ignition distributor side terminal 4 must have 1 kΩ interference suppression. Operation without interference suppression will lead to the destruction of the trigger box.

A15

Important vehicle information

Audi 100 77 →



- The holding springs of the distributor cap must not drop into the pickup system when the engine is being cranked and with the dust-protection cover removed.
- Do not disconnect the battery while the engine is running.
- Incorrect battery polarity will lead to the destruction of the trigger box and ignition coil.
- Do not use a starting aid with more than 16 V or a fast charger for starting.
- The specified ignition coil (see Part No.) must not be replaced with a different ignition coil.
- No suppression capacitor must be connected to ignition coil terminal 1 and terminal 15.
- Ignition coil terminal 1 must not be brought into contact with ground as a theft-proofing measure (ignition coil will be destroyed when ignition is switched on).
- Ignition cable from ignition coil terminal 4 to ignition distributor terminal 4 must not be disconnected during operation.
- The line between the inductive-type pick-up and the trigger box must be screened (otherwise negative effect on the trigger-box function).



9. Trouble-shooting program

Procedure

The trouble-shooting program is divided into 3 rows of boxes.

The left-hand row contains test instructions and test specifications.

The center row contains repair instructions.

The right-hand row contains the illustrations/terminal diagrams belonging to the text and the explanation of the items in the picture.

If the questions asked in the left-hand row can be answered conclusively with "Yes", then proceed to the next test down.

If the answer to the question is "No", branch to the center row and carry out the tests given there.

Before testing, make sure of the following:

Battery fully charged, fuel system O.K., engine mechanically O.K. (e.g. compression, valve clearance etc.). Ambient temperature/ignition system temperature 0° to +100°C (temperature has a considerable effect on measured values).



Beginning of trouble-shooting program

Starting motor operates, engine fails to start or misfires or lacks power.

Yes

Continued on B 3

B2

Trouble-shooting program

Audi 100 77 →



yes

Test primary voltage. If no oscilloscope or tachometer is available, check whether there is an ignition spark across the spark gap.

no

If no primary voltage or no ignition spark, continue testing at C 1.

Testing as from B 5 not necessary.

Primary voltage with oscilloscope

Connect oscilloscope to ignition coil according to operating instructions. Start the engine. Oscilloscope must show a primary voltage (of any value).

Primary voltage with tachometer tester

Connect tachometer tester to ignition coil according to instructions. Start the engine. Tachometer tester must indicate a value (any value).

Ignition spark with spark gap

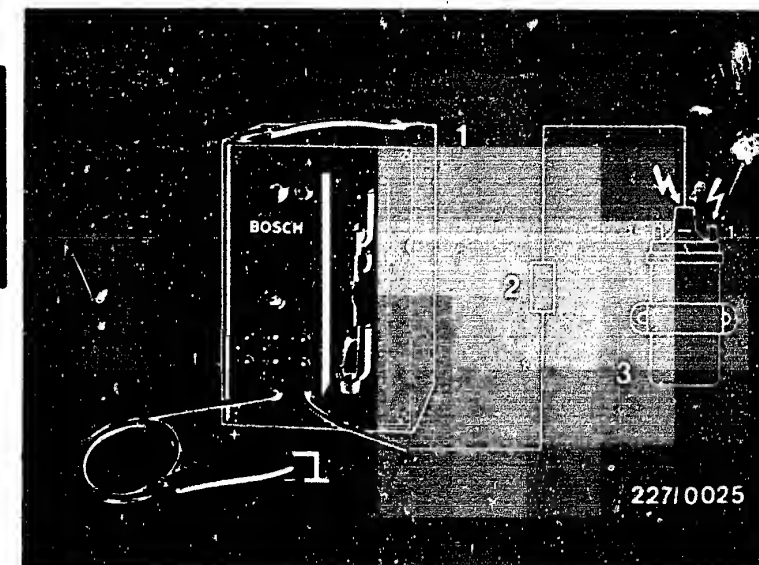
Disconnect ignition cable 4 from ignition coil.

Connect the spark gap including sleeve-type suppressor (5 k Ω) to ignition coil. Adjust spark gap to 5 mm. Start the engine. There must be sparks across the spark gap.

Primary voltage on oscilloscope or ignition sparks across spark gap?

yes

Continued on B5/6



1 = spark gap

2 = 5 k Ω sleeve-type suppressor

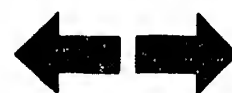
3 = ignition coil

⚡ = dangerous voltages

B3

Trouble-shooting program

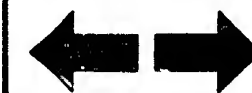
Audi 100 77 →

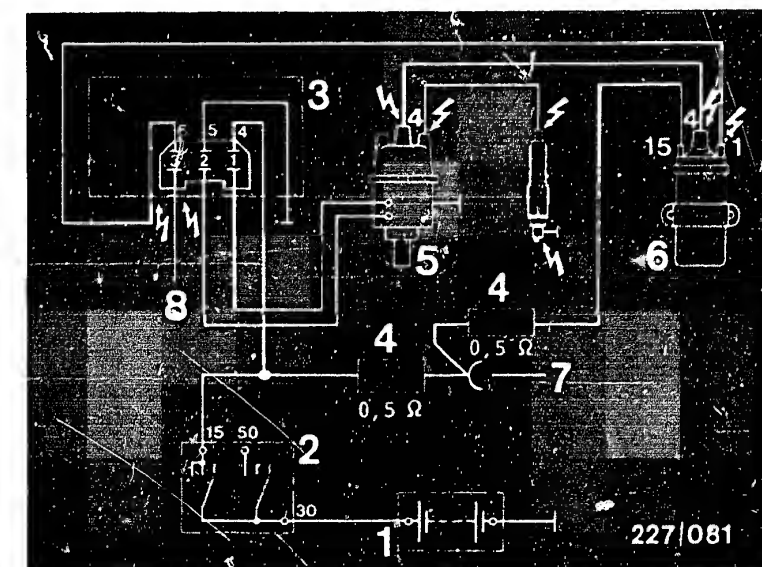
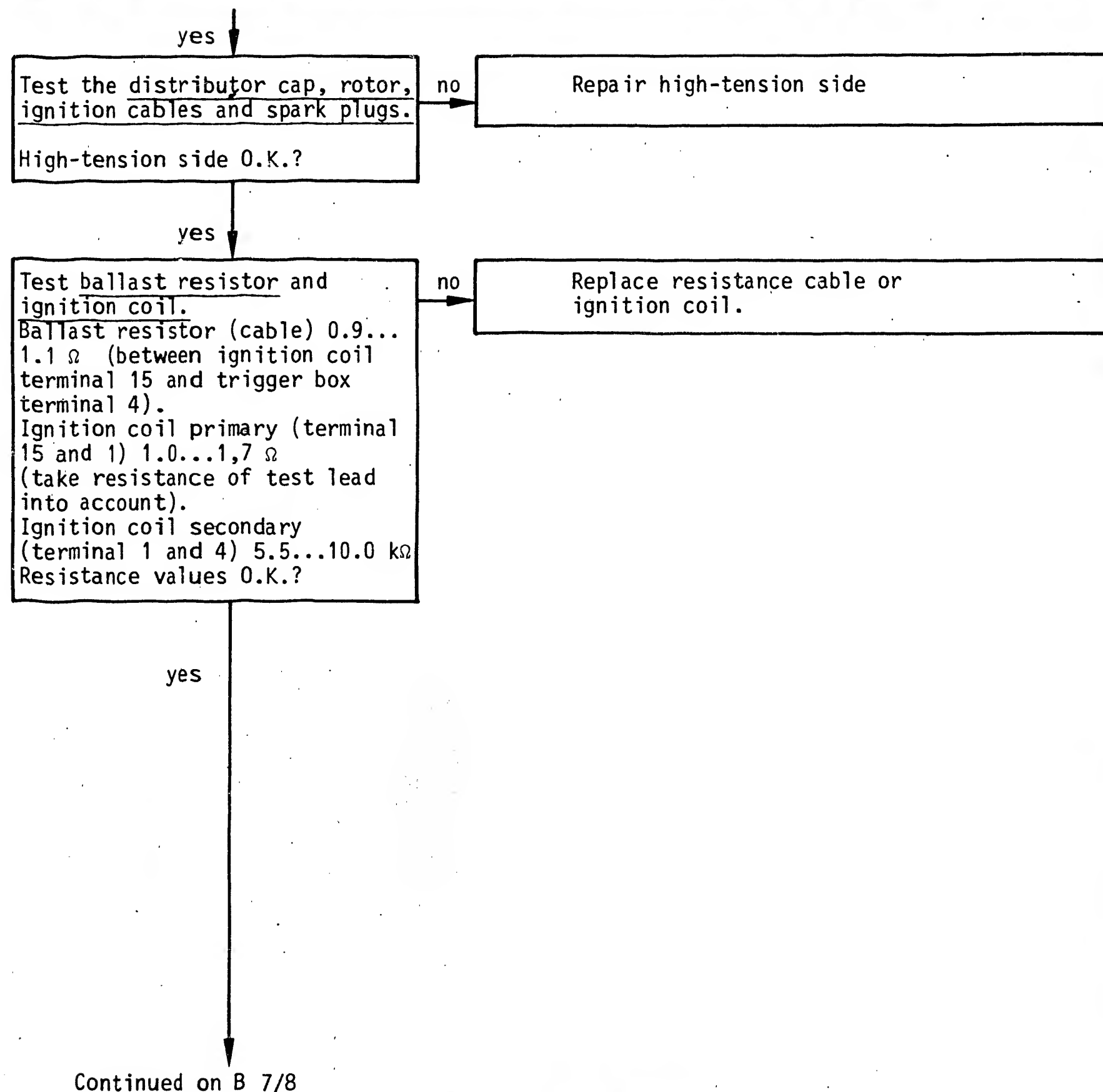


B4

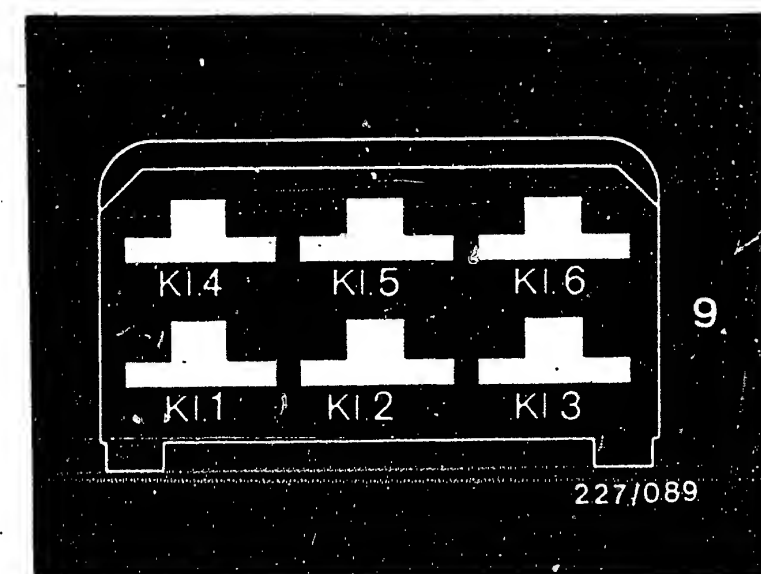
Trouble-shooting program

Audi 100 77 →





- 1 = battery
- 2 = ign. and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



B5

Trouble-shooting program

Audi 100 77 →



B6

Trouble-shooting program

Audi 100 77 →



yes ↓

Test voltage drop at ignition coil.

Connect voltmeter to ignition coil terminal 15 and 1.
Switch on the ignition.
The voltmeter must show ≥ 4.4 V with a battery voltage of ≥ 11 V.
Voltage value O.K.?

no →

Disconnect the negative and positive cables from the battery. Disconnect the trigger-box plug. Switch on the ignition. Check for contact resistance in cables from positive battery terminal to ignition coil terminal 15 as well as in cable from ignition coil terminal 1 to trigger box plug terminal 6.
Total contact resistance max. 0.2Ω without ballast resistor value (take resistance of test lead with test prods into account).
Eliminate contact resistance.

yes ↓

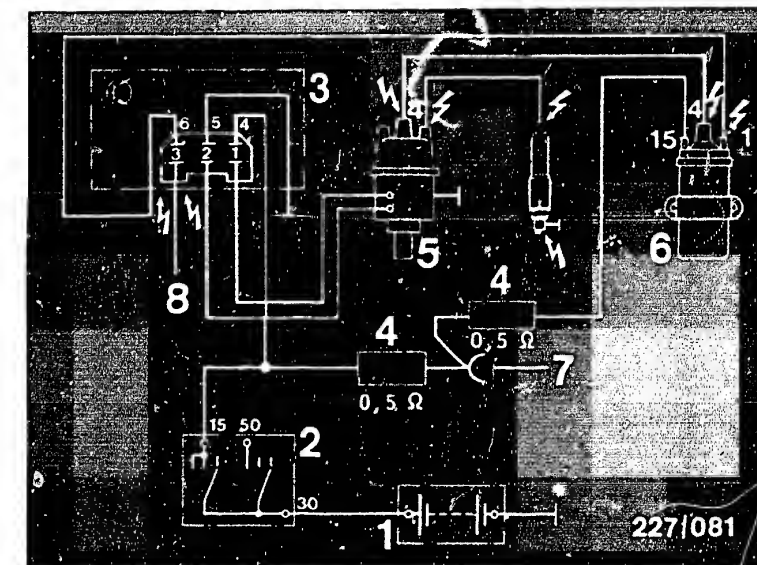
Test trigger box voltage supply.
Push back rubber sleeve of trigger box plug (do not disconnect plug). Connect voltmeter to trigger box plug terminal 4 and 5. Switch on ignition. The voltage measured must be max. 1V lower than battery voltage.
Voltage value O.K.?

no →

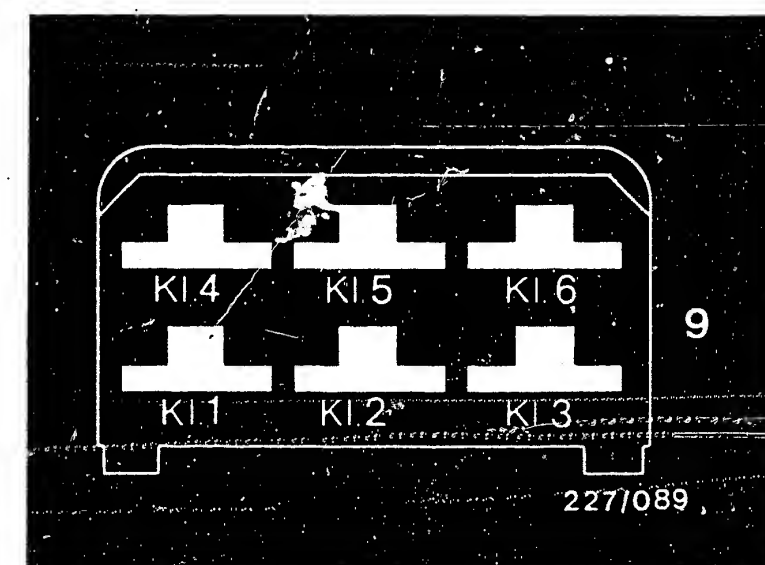
Disconnect the negative and positive cables from the battery. Disconnect the trigger box plug. Switch on the ignition. Check for contact resistance in cables from positive battery terminal to trigger box plug terminal 4 including the cables from the negative terminal of the battery to trigger box plug terminal 5. Total contact resistance max. 0.2Ω (take resistance of test lead with test prods into account).
Eliminate contact resistance.

yes ↓

Continued on B9/10



- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



B7

Trouble-shooting program

Audi 100 77 →

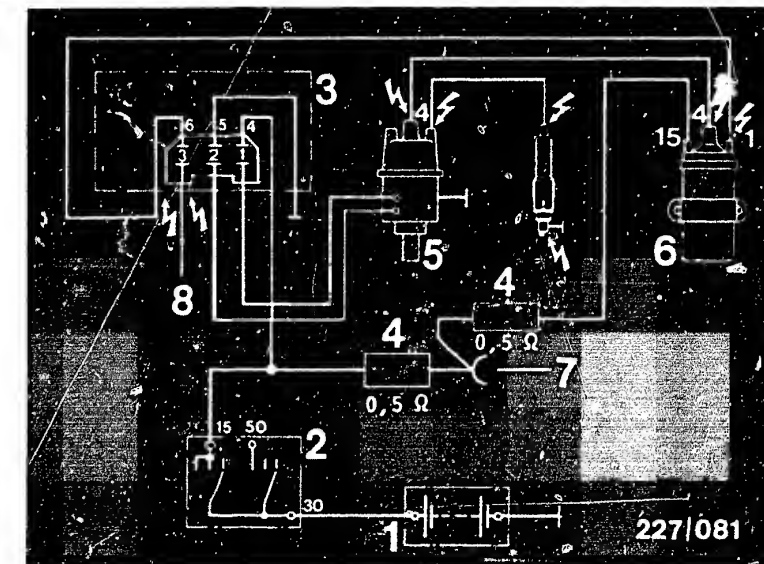
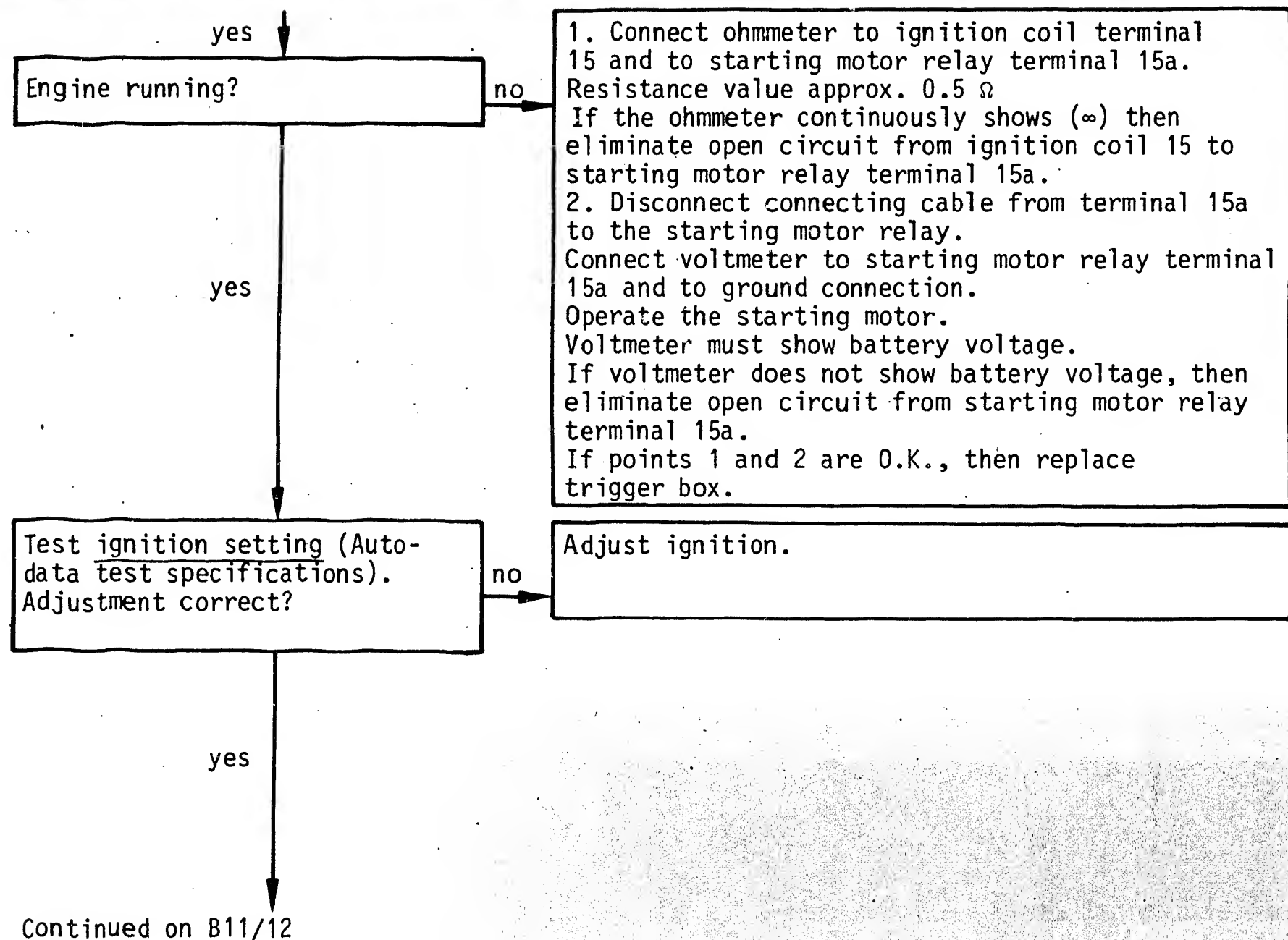


B8

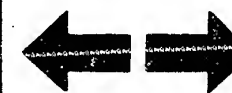
Trouble-shooting program

Audi 100 77 →





- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages
(400 V - 25 kV)



yes

Test dwell angle (only for a short period and with warm engine).

Connect the dwell-angle tester to the ignition coil according to the instructions.

Start the engine.

$n = 1500 \pm 50 \text{ min}^{-1}$

$28^\circ \dots 54^\circ (40 \dots 75\%)$

$n = 5000 \pm 50 \text{ min}^{-1}$

$36^\circ \dots 61^\circ (50 \dots 85\%)$

Dwell angle O.K.?

no

1. Test resistance on coil section including electric cable.

Disconnect trigger box plug.

Connect ohmmeter to the disconnected trigger box plug between terminal 1 and 2.

Ohmmeter must show $890 \dots 1570 \Omega$.

If resistance value is not O.K., then replace coil section/ignition distributor or electric cable.

2. Test the ground connection of the coil section and electric cable.

Connect the ohmmeter to the disconnected trigger box plug at terminal 1 or 2 and to ground connection. The ohmmeter must show (∞) continuously.

If resistance value is not O.K., then replace coil section/ignition distributor or electric cable.

3. Test pickup assembly to see if there is mechanical damage.

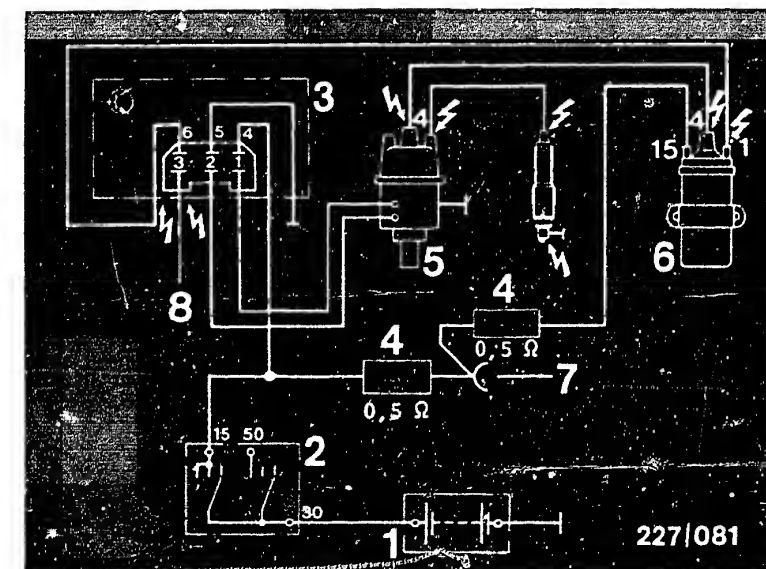
Visual test: timer core must not rub against the teeth of the pickup assembly.

If pickup assembly is not O.K., then replace pickup assembly/ignition distributor.

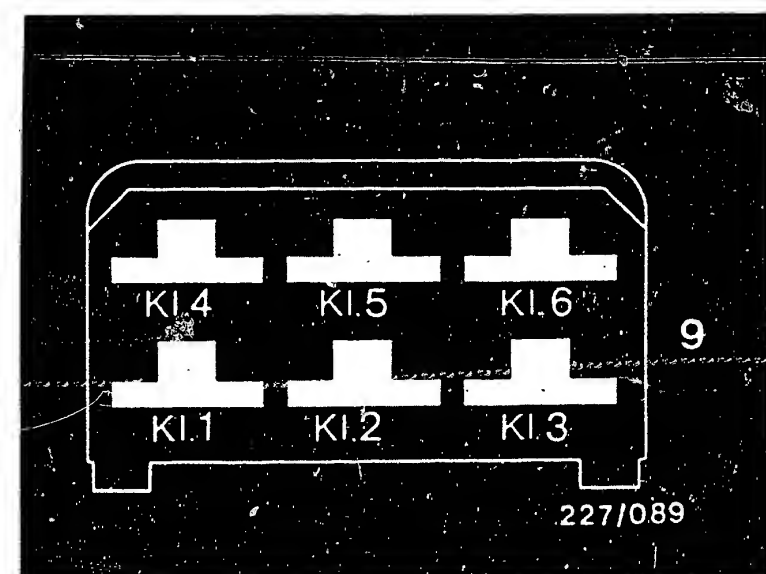
If points 1 - 3 are O.K., then replace trigger box.

yes

Continued on B13/14



- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



B11

Trouble-shooting program

Audi 100 77 →



B12

Trouble-shooting program

Audi 100 77 →



yes ↓

Test trigger box output stage.

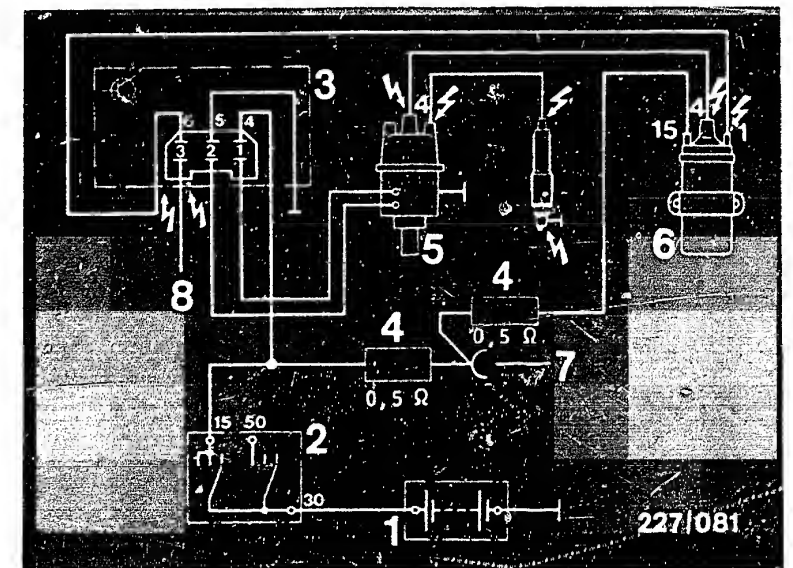
Connect voltmeter to ignition coil terminal 1 and ground. Switch on ignition. The voltage measured must be max. 2 V.

Voltage value O.K.?

no → Replace trigger box

yes ↓

Continued on B15/16



- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)

B 13

Trouble-shooting program

Audi 100 77 →

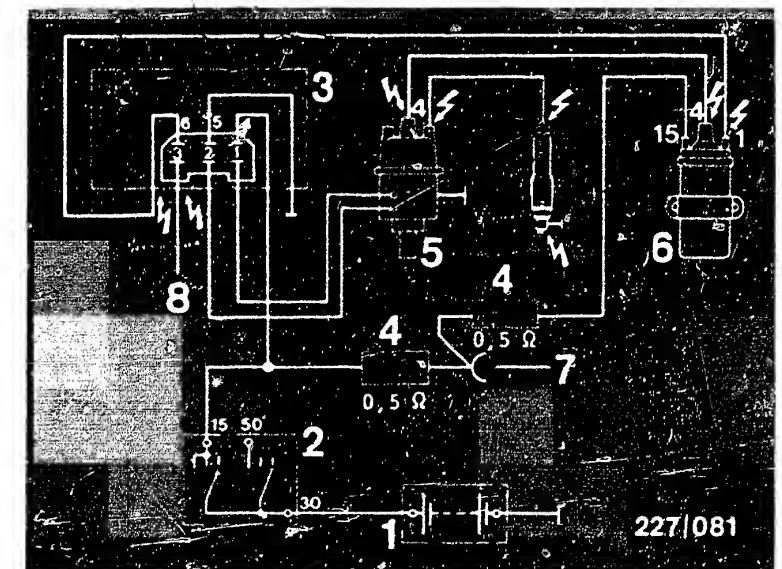
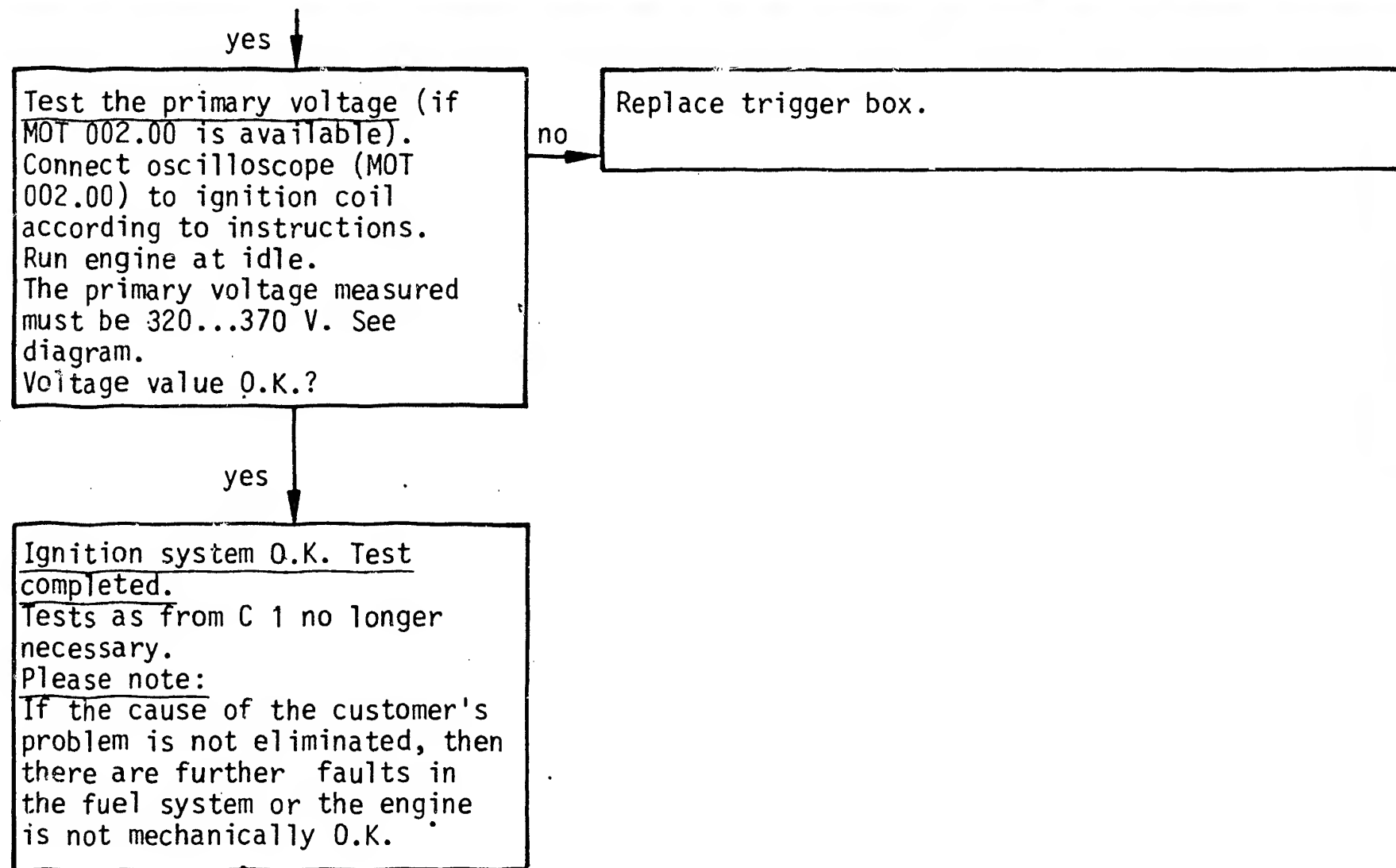


B 14

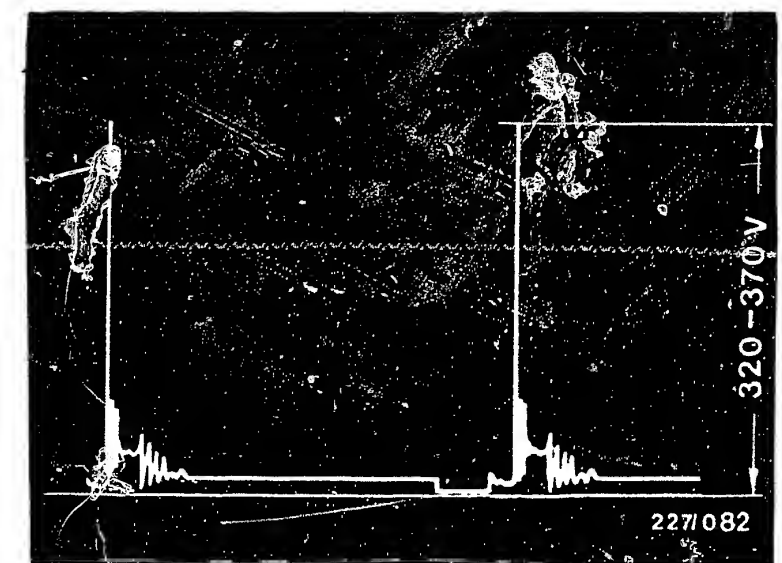
Trouble-shooting program

Audi 100 77 →





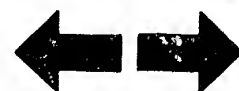
- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)



B 15

Trouble-shooting program

Audi 100 77 →



B 16

Trouble-shooting program

Audi 100 77 →



No primary voltage or no ignition spark.
(Continued from B3)

yes

Test resistance of coil section including electric cable.
Disconnect trigger box plug.
Connect ohmmeter to the disconnected trigger box plug between terminal 1 and 2.
Ohmmeter must show 890...1570 Ω .
Resistance value O.K.?

no

Replace coil section/ignition distributor or electric cable.

yes

Test ground connection of coil element and electric cable.
Connect ohmmeter to disconnected trigger box plug at terminal 1 or 2 and ground connection. Ohmmeter must show (∞) continuously.
Resistance value (∞) O.K.?

no

Replace coil section/ignition distributor or electric cable.

yes

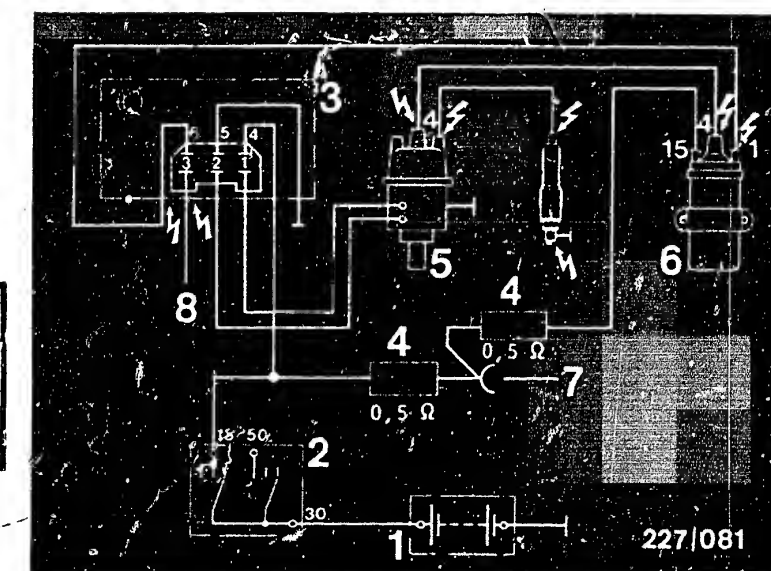
Test pickup assembly to see if there is mechanical damage.
Visual test: timer core must not rub against the teeth of the pickup assembly. Pickup assembly O.K.?

no

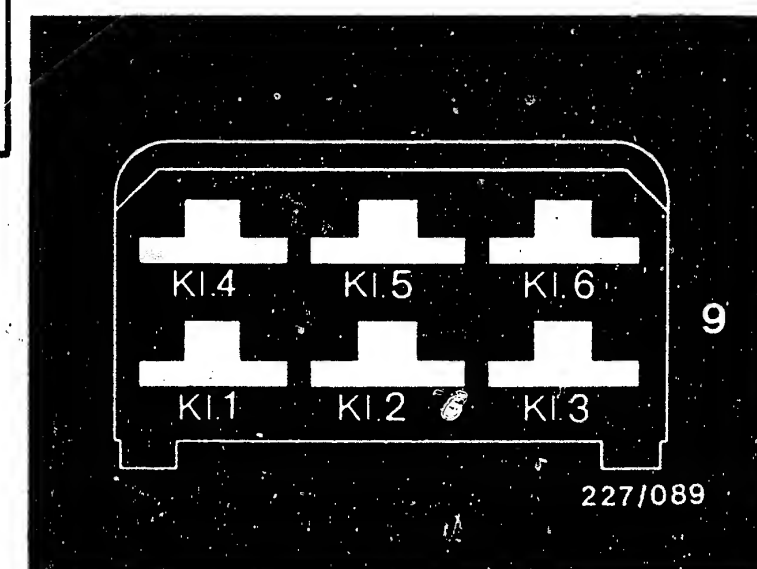
Replace pickup assembly/ignition distributor.

yes

Continued on C3/4



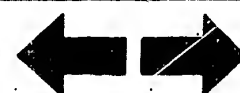
- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



C1

Trouble-shooting program

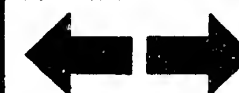
Audi 100 77 →

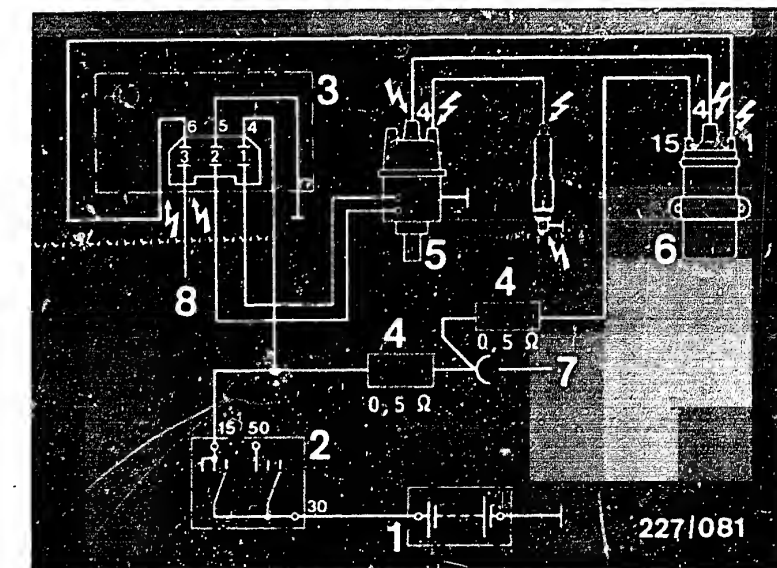
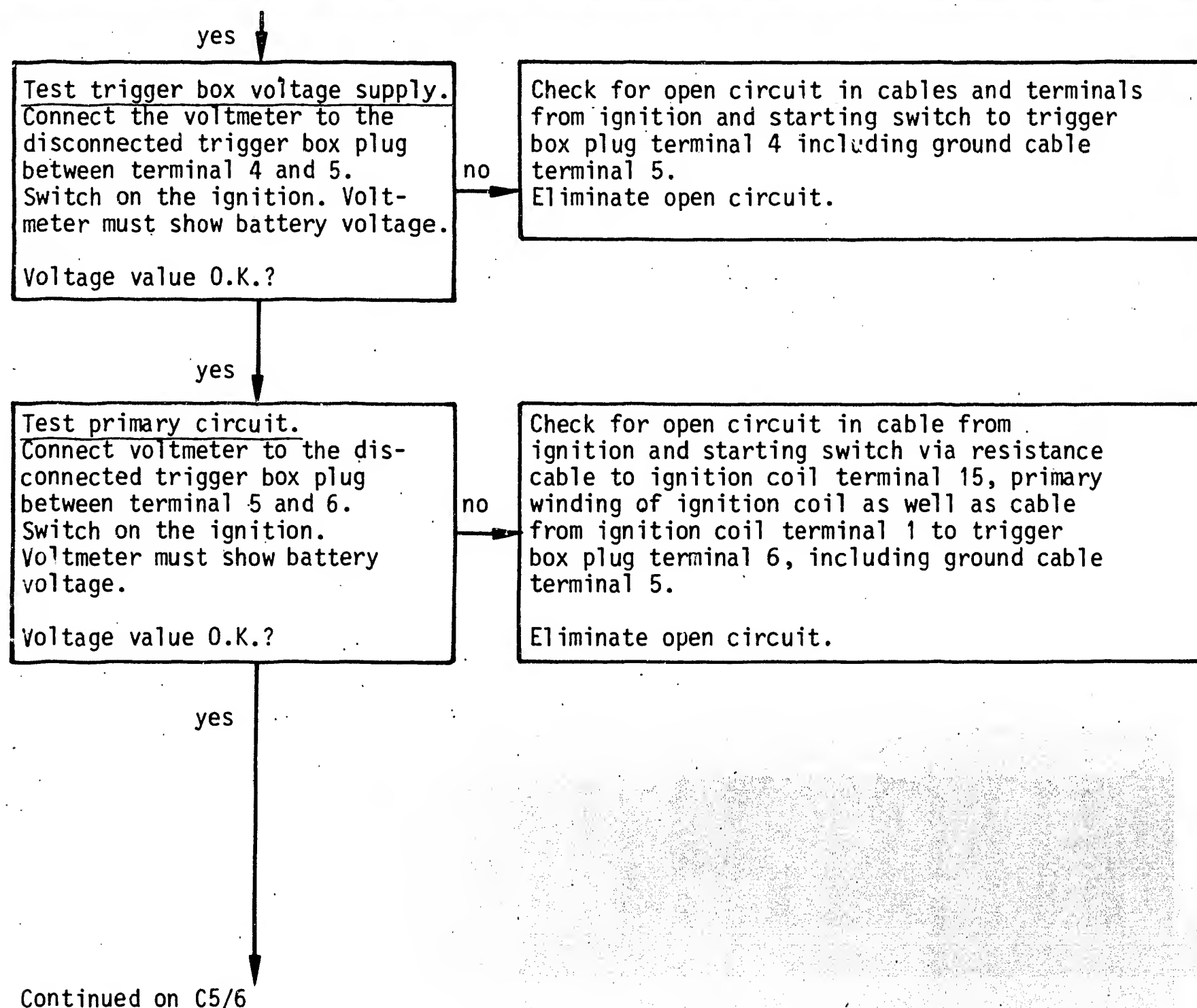


C2

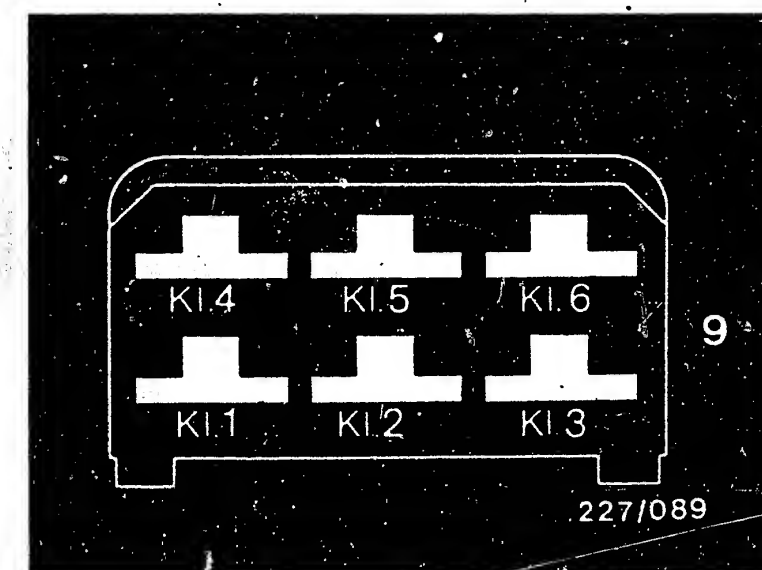
Trouble-shooting program

Audi 100 77 →





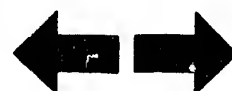
- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



C3

Trouble-shooting program

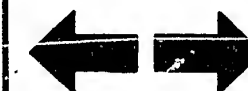
Audi 100 77 →



C4

Trouble-shooting program

Audi 100 77 →



yes

Test ballast resistor and ignition coil.

Ballast resistor (cable)
0.9...1.1 Ω (between ignition coil terminal 15 and trigger box terminal 4).

Ignition coil primary
(terminal 15 and 1) 1.0...1.7 Ω
(take resistance of the test lead with test prods into account).

Ignition coil secondary
(terminal 1 and 4) 5.5...10.0 k Ω

Resistance values O.K.?

no

Replace the resistance cable or the ignition coil.

yes

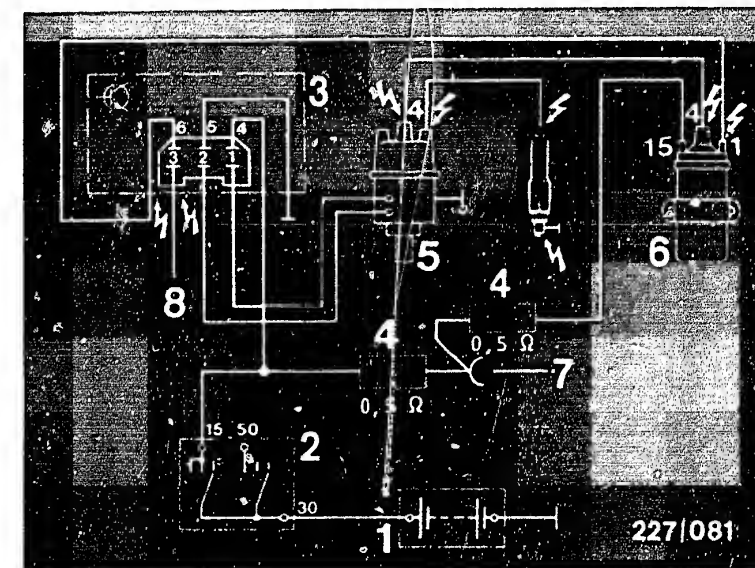
Replace trigger box.

Test completed.

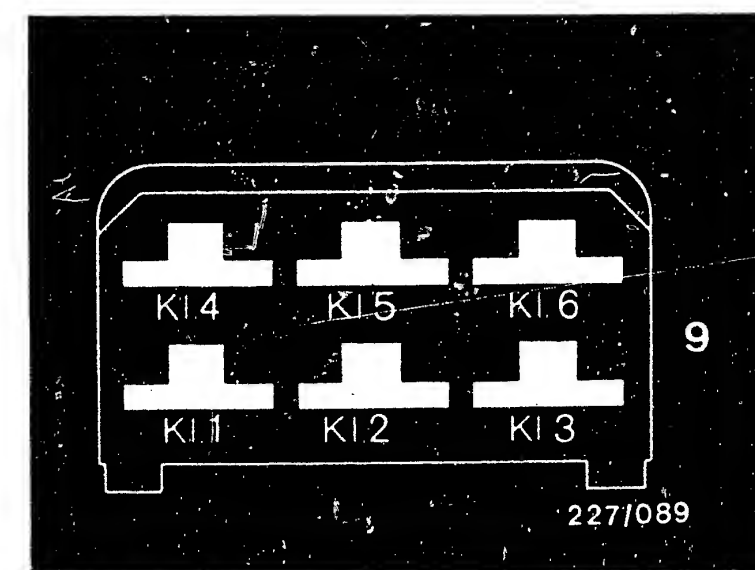
Test on B5 not necessary.

Please note

If the cause of the customer's problem is not eliminated, then there are further faults in the fuel system or the engine is not mechanically O.K.



- 1 = battery
- 2 = ignition and starting switch
- 3 = trigger box
- 4 = resistance cable
- 5 = ignition distributor
- 6 = ignition coil
- 7 = to starting motor term. 15a
- 8 = to tachometer
- ⚡ = dangerous voltages (400 V - 25 kV)
- 9 = trigger box plug



C5

Trouble-shooting program

Audi 100 77 →



C6

Trouble-shooting program

Audi 100 77 →



After-sales Service

Technical Bulletin

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Danger of Accident on Semi-conductor Ignition Systems

VDT-I-227/102 B

11.1976

Please be sure to pass this bulletin on to your employees for their attention.

The increased demands made on their ignition systems by modern engines, and the wish for freedom from maintenance, led some time ago to manufacturers starting to equip their vehicles with semi-conductor ignition systems as original equipment. In most cases the performance of nearly all makes of such systems is higher than that of conventional systems, and further improvements are to be expected. This means that semi-conductor ignition systems have reached the point where contact with "live" parts or contacts (whether on the primary side or the secondary side) can prove fatal.

In this connection we should like to point out to you that the laws valid in your country regarding work on high-voltage systems must be adhered to when working on, or testing, semi-conductor ignition systems.

As a matter of principle, when working on such ignition systems the ignition is to be switched off. Included in such work are the following operations:

- Connection of engine testing equipment (timing light, dwell-tach. tester, ignition oscilloscope etc.).
- Replacement of ignition system parts (spark plugs, ignition coil, ignition distributor, H.T. ignition cables etc.).

If it is necessary to switch on the ignition in order to test the system or make adjustments on the engine (to the carburetor for instance), then lethal voltages are present throughout the entire system.

This means that the danger of accident exists not only at individual components in the system (e.g. ignition distributor, ignition coil, trigger box, ignition harness), but also at the wiring harness (e.g. connection for the tachometer, diagnostic connector), on terminals, and on test equipment.

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Audi 100 77. →

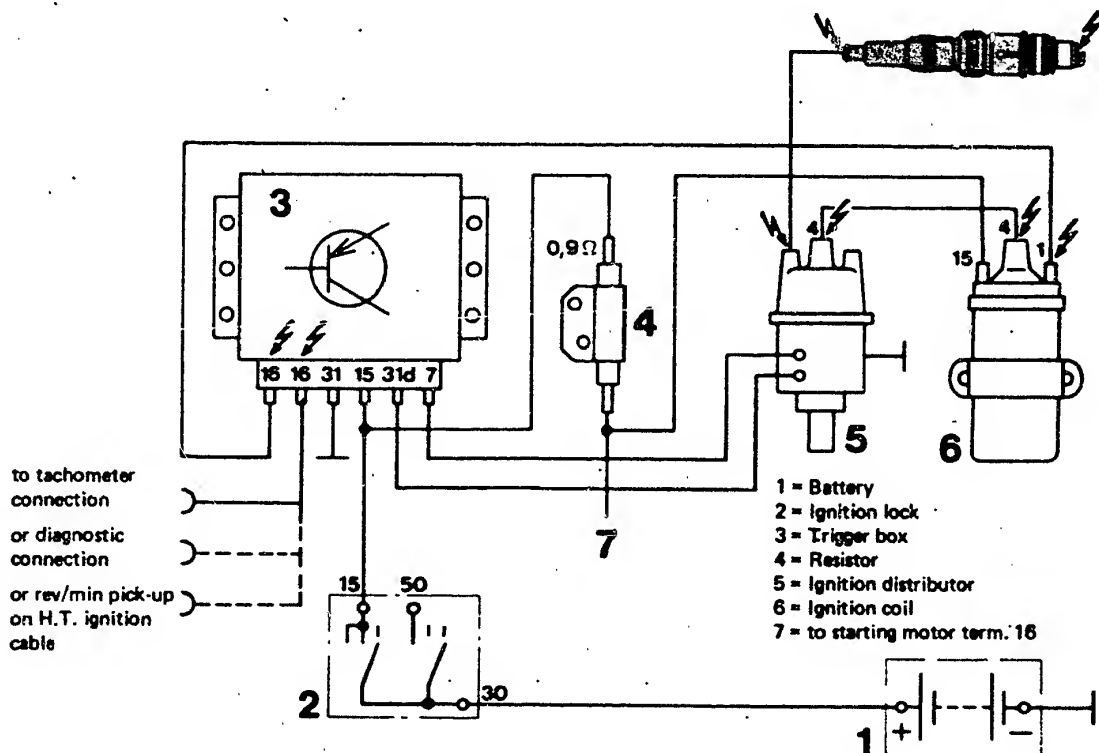


In addition, in the case of the capacitor-discharge ignition system (CDI), danger of accident is also present under the following circumstances:

- Operation of the trigger box without the ignition transformer.
- At the trigger box, (removed), relatively soon after it has been switched off (capacitor discharge).

Below is a typical terminal diagram of a semi-conductor ignition system, the danger points are marked with red high-voltage arrows. We would point-out that all semi-conductor ignition systems, even the older ones, are to be regarded as dangerous in the sense as defined by this bulletin.

Please address any queries or comments concerning the contents of this publication to our representative in your country.



Terminal diagram

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NEW DESIGNATIONS FOR IGNITION SYSTEMS

VDT-I-227/108 En

5.1981

The introduction of new ignition systems has made it necessary to reclassify all designations.
The designations listed below will be used immediately in KH workshops and in sales literature.

Designation	Abbreviated code	Meaning	Switching part	Ignition control and spark advance	High-voltage distribution
Coil ignition	SZ (CI)	-----	mechanical (breaker points)	mechanical (ignition distributor)	mechanical (ignition distributor)
Transistorized coil ignition	TSZ-k (TCI-c)	k=breaker-triggered	electronic (trigger box)	mechanical (ignition distributor)	mechanical (ignition distributor)
Trigger box with traditional switching techniques	TSZ-I* (TCI-i)	I=induction type pulse generator	electronic (trigger box)	mechanical (ignition distributor)	mechanical (ignition distributor)
	TSZ-H (TCI-h)	H=Hall generator	electronic (trigger box)	mechanical (ignition distributor)	mechanical (ignition distributor)
Transistorized ignition (Trigger box in hybrid technique)	TZ-I* (TI-i)	I=induction type pulse generator	electronic (trigger box)	mechanical (ignition distributor)	mechanical (ignition distributor)
	TZ-H* (TI-h)	H=Hall generator	electronic (trigger box)	mechanical (ignition distributor)	mechanical (ignition distributor)

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Designation	Abbreviated code	Meaning	Switching part	Ignition control and spark advance	High-voltage distribution
Electronic ignition	EZ-L	L=characteristic curve	electronic (trigger box or control unit)	electronic (control unit)	mechanical (ignition distributor)
	EZ-F	F=ignition map	electronic (trigger box or control unit)	electronic (control unit)	mechanical (high-voltage distributor)
Distributor-less semiconductor ignition	VZ-L	L=characteristic curve	electronic (control unit)	electronic (control unit)	electronic (two-spark ignition coil, or 1 ignition coil/spark plug)
	VZ-F	F=ignition map	electronic (control unit)	electronic (control unit)	electronic (two-spark ignition coil, or 1 ignition coil/spark plug)

* Please note: The ignition system can additionally be fitted with a DLS unit (digital idle stabilizer) or with an ELS unit (electronic idle stabilizer) or with an ESV unit (electronic ignition retardation).



After-sales Service

Motor Vehicle Service Information

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Audi 5-Cylinder Engine

Testing with Bosch testers

VDT-I-AUD 001 B

3. 1977

1. General Information

Early in 1977 Audi are releasing their 5-cylinder spark-ignition engine onto the market. A spark-ignition engine with this number of cylinders is unusual and no special allowance has been made for it in our range of testers.

It is, however, possible to test a 5-cylinder spark-ignition engine using the Bosch Motortesters available from the tester program, and the ignition system on the Bosch distributor test benches. To ensure troublefree testing and adjustment read the following notes carefully.

2. Electrical Connection

Only when the ignition is switched off should electrical connections be made.

For the electrical connection of transistorized ignition systems fitted with Silicon transistors, the relevant sections of the tester operating instructions must be followed carefully. Since the Audi 5-cylinder engine is to be equipped at first with a breakerless ignition system (TCI-I), the green clip of the tester should be connected to terminal 1 of the ignition coil.

Caution!

High-energy ignition system.
Dangerous primary
and secondary voltages.

Please take note of our technical
bulletin VDT-227/102 B.



3. Testing

3.1 Individual Testers

Dwell-tach tester (from VW diagnosis)	EFAW 220 A
Dwell-tach testers	EFAW 166 B, C
Mini-tester	EFAW 226
Pocket-Motortester	KTE 001
Kombi-tester	ETT 004
Standard-Motortester	KTE 001.02

Setting

Number-of-cylinders switch on 4 or 6-cyl.

Conversion

(See conversion table, section 4)

Dwell angle on Percentage Scale

No conversion of the read-off value.

Dwell angle on Degree Scale

Read-off value on 4-cyl scale $\times 0.8$.

Read-off value on 6-cyl scale $\times 1.2$.

Rotational Frequency

Read-off value on 4-cyl scale $\times 0.8$.

Read-off value on 6-cyl scale $\times 1.2$.

3.2 Timing light with advance angle measuring facility

No conversion of the read-off value.

3.3 Motortesters

Compact-tester	EFAW 267
Motortester	EFAW 269
Motortester with Oscilloscope	EFAW 214 B EFAW 268
Oscilloscope	EFAW 213 B
Compact-tester	MOT 001.00 MOT 001.01 MOT 001.02

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Motor-Vehicle Service Information

Audi 100 77. →



Setting

Number-of-cylinders switch **always** set to 6-cyl.

Conversion

(See conversion table, section 4)

Dwell angle on Percentage Scale

No conversion of the read-off value.

Dwell angle on the Degree Scale

Read-off value x 1.2

Rotational Frequency

No conversion of the read-off value

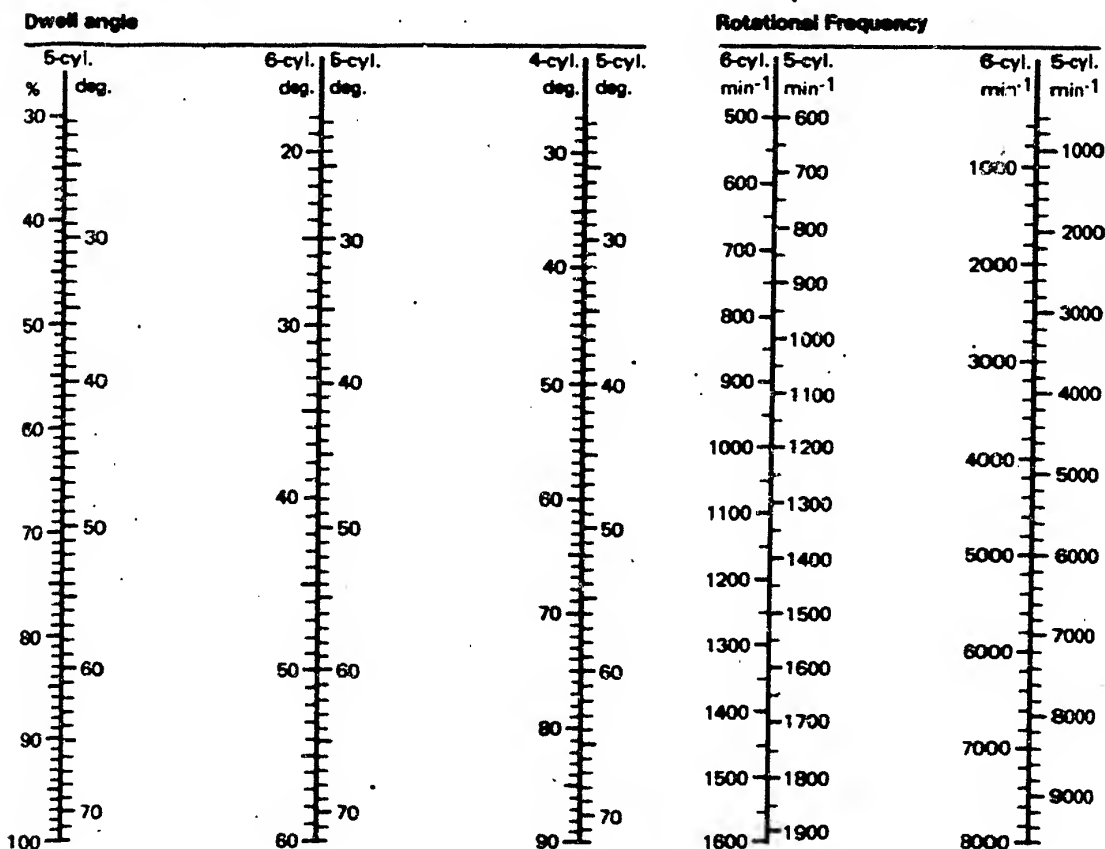
Cylinder Balancing

The cylinder of the high-tension ignition cable to which the clamp-on induction pickup is attached must not be short-circuited, otherwise perfect triggering of the tester cannot be guaranteed, i.e. if the induction pickup is clamped onto No 1 cylinder ignition cable only cylinders 2 to 5 may be short-circuited.

In order to measure the fall-off in rotational frequency of cylinder No 1 the clamp-on pickup is attached to the high-tension ignition cable of that cylinder which directly precedes No 1 cylinder in the firing sequence. The firing sequence of the Audi 5-cylinder engine is 1-2-4-5-3, i.e. the clamp-on pickup must be attached to the No 3 cylinder ignition cable. If the number-of-cylinders switch is set to cyl 2 then in effect No 1 cylinder is short-circuited. The procedure for the clamp-on pickup should also be followed for Motortesters where triggering occurs via the red sensor (EFAW 213 B, 214 B etc.)

3.4 Distributor test bench EFZV 10

Check distributor following instructions VDT-W-237/300 B and VDT-W-237/1..B. When testing angular ignition spacing, centrifugal force and vacuum, remember that the outside illuminated marks are relevant, and that the inside ones, in this case, serve no purpose. It is not possible to test the dwell angle on breakerless ignition systems (TCI) via the high-frequency generator built into the distributor test bench.

4. Conversion Table

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Motor Vehicle Service Information

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TESTS ON ELECTRONIC IGNITION SYSTEMS
(TCI, TZ)
TESTER INSTRUCTIONS

VDT-I-Gen. 035 En
3.1981

The following tests are listed in older and current Tester operating instructions or in Trouble-shooting with the oscillograph.

- "Separate ignition coil test" (concerns EFAW 213, 214, 268, AE 2000).
- "Calculating the "ignition voltage reserve" (concerns EFAW 213, 214, 268, AE 2000 and MOT series).
- "Intensified insulation test" (concerns EFAW 213, 214, 268, AE 2000 and MOT series).

Nowadays transistorized ignition systems deliver more than 30,000 V secondary voltage.

To avoid damage to ignition coil, ignition cable and ignition distributor by voltage flashovers, the tests listed above should not be carried out on transistorized ignition systems.

The contents of this Service Information has already been published in the K7-Information K7-VJF 17/8012.

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Motor-Vehicle Service Information

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